INSTALLATION GUIDE

CAN AM X3 AO-P1 PDRIVE R4 or R5 CLUTCH KIT

***PART NUMBER(s)**: AO-P1*

**WE ARE NOT RESPONSIBLE FOR ANY DAMAGES.
BE VERY CAREFUL TO NOT DAMAGE YOUR CLUTCH
DURING THIS PROCESS.**

TOOLS NEEDED

- Clutch Belt removal tool
- T25 Torx
- T30 Torx
- KWI "The Hammer"
  Part #: HAMMER

•M5 Pin Removal adapter
Part #: THE TIP

ESTIMATED INSTALL TIME

30 MINUTES

REVISION 4 WEIGHT
PRE JUNE 2023

OR

REVISION 5 WEIGHT
POST JUNE 2023

INSTALLING THE KWI AO-P1 WEIGHTS

1) Remove belt box cover. (T30 Torx)
2) Remove CVT belt. (Clutch Belt removal tool)
3) Remove 3 cam arm pin retaining screws. (T25 Torx)
4) Remove cam arm pins. (KWI "The Hammer" Pin Removal Tool and "THE TIP" 5mm extractor)
5) Remove the cam arms. You may need to push in on the outer sheave a bit to allow the arms to be slid out.
6) Properly configure the magnet and pivot bolt setup on the AO-P1 cam arms for your vehicle using the setup chart.
7) Install the AO-P1 cam arms in your clutch and secure with the pin and pin retaining screw (use BLUE locktite on pin retaining screw). You may need to push in on the outer sheave a bit to allow the arms to be slid in.
8) Reinstall CVT belt and belt box cover.
9) Test for proper RPM as listed in the setup chart and adjust RPM's per one or more of the methods below if necessary.

MAGNET RPM ADJUSTMENT

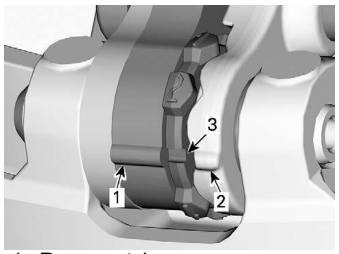
<u>ADJUST THE MAGNETS to get your RPM set properly BEFORE ADJUSTING THE PIVOT BOLTS OR CLICKERS</u>! This requires the cam arms be removed from the clutch.
The weight of the added magnets affects RPM. The more magnets that are installed the lower the RPMS will be. If you remove magnets the RPM will increase.

1) Remove the cam arms from the clutch. (KWI Weight Changing Tool or equivalent)
2) Remove or add magnets as required. If there are 2 holes in the AO cam arms to place magnets- you can place magnets in either hole but magnets MUST be distributed so that the clutch is balanced so make sure arms with identical magnets are either placed across from each other or in every other position to maintain clutch balance. Do not overfill magnet slots (FLUSH IS FULL)!
3) Reinstall the KWI AO-P1 weights per "Removing and Installing the KWI AO-P1 weights" above.

CLICKER CAM RPM ADJUSTMENT

This can be done easily from outside the clutch.
-To adjust, modify ramp end position by turning ramp cams (3x).
-The ramp and the right lever have a notch while ramp cam has 5 positions numbered 1 to 5. Each number modifies maximum engine RPM by about 150 RPM.
-Lower numbers decrease engine RPM in steps of 150 RPM and higher numbers increase it in steps of 150 RPM.
-For example: Ramp cam is set at position 3 and is changed to position 5. So maximum engine RPM is increased by about 300 RPM

1. Loosen the pivot bolt.
2. Move right lever aside to be able to turn the cam.
3. Turn cam to the desired position. You may need to push in on the outer sheave a bit to allow the cam to turn easily. **(Always adjust all 3 cams and make sure they are all set at the same number)**
4. Put BLUE Locktite on pivot bolt then Tighten.

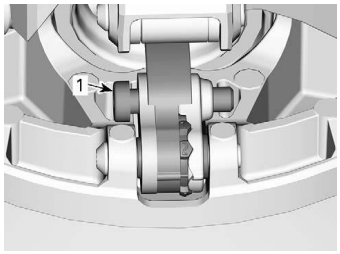


1. Ramp notch
2. Right lever
3. Cam position (here #3 - factory setting, no number)

PIVOT BOLT RPM ADJUSTMENT

This can be done easily from outside the clutch. The weight of the pivot bolt affects RPM. The heavier (longer) the pivot bolt the lower the RPMS will be.

1. Remove the pivot bolt.
2. Install the desired pivot bolt with BLUE Locktite and tighten.



1. Pivot Bolt

*********(THE DR3 GROOVIX IS A MODIFIED VERSION OF THE ORIGINAL DR HELIX- THE DR3 HAS LOWER INITIAL RPM AND WILL HAVE MORE CONTROL OVER BELT SLIP AT SUSTAINED HIGH SPEEDS)*******

TUNING CHART FOR REVISION 4 AND 6 WEIGHTS

AOP-1 R4 and R6 SETUP CHART

The chart below is a guideline with very close start points with 30-33" tires riding at Sea Level elevation. (choose the Crankshaft horsepower/Wheel horsepower that best matches your X3) (Identical cars may have HP differences of up to 10 HP due to engine manufacturing tolerances so clutch kit calibration adjustments are necessary in most cases)

For High Altitudes- subtract 15% from the Published HP range of your tune to get actual effective HP. **Example - 200 CHP (at sea level) x .85 = 170CHP (use the 175CHP line in the chart below as your baseline setting)**

For sand dunes or large tires (35"+)- subtract 8% from the Published HP range of your tune to get actual effective HP. **Example - 200 CHP x .92 = 184CHP (use the 175CHP line in the chart below as your baseline setting)**

For tires 28" and smaller- Add 8% from the Published HP range of your tune to get actual effective HP. **Example - 200 CHP x .1.08 = 216CHP (use the 215CHP line in the chart below as your baseline setting)**

For Launch Control - Install the HIGH ENGAGEMENT primary spring (Sold Separately) as it is a high engagement spring and will raise engagement RPMS. Add 2 thick magnets or install a longer pivot bolt (if the magnet slots are full) to the suggested settings in the chart below compensate shift RPM for additional HIGH ENGAGEMENT spring pressure.

Crankshaft horsepower (CHP) /Wheel horsepower (WHP)	# of Magnets per cam arm	Pivot bolt	Clicker setting	Primary spring	Secondary spring / Helix / hole	Belt Recommendation	Full throttle RPM at 55mph
120CHP/100WHP	Empty, no magnets	25mm	Position #3 (Factory Setting)	OEM	**OEM TURBO RR HELIX-** OEM TURBO RR Black/Green secondary spring in hole #3 (60 degrees wrap) **KWI DR3 GROOVIX -** OEM TURBO RR Black/Green secondary spring in hole #3 (80 degrees wrap)	Gates 48R4289 Gboost WBB652RS OR WBB383	7950 RPM +/- 100 RPM (ALL OEM TURBOS)
152CHP/130WHP	0 in mid 2 in tip	25mm					
175CHP/165WHP	0 in mid 4 in tip	30mm					
195CHP/175WHP	2 in mid 4 in tip	25mm			**OEM TURBO RR HELIX-** OEM TURBO RR Black/Green secondary spring in hole #4 (30 degrees wrap) **KWI DR3 GROOVIX-** OEM TURBO RR Black/Green secondary spring in hole #2 (35 degrees wrap) **KWI DSS (Dual Spring Secondary) WITH DR3 GROOVIX-** OEM TURBO RR Black/Green secondary spring in hole #2 (35 degrees wrap) and dual spring installed.		
215CHP/185WHP	2 in mid 4 in tip	30mm					
225CHP/195WHP	2 in mid 4 in tip	35mm					
255CHP/225WHP	4 in mid 4 in tip	35mm					
265CHP/230WHP	2 in mid 4 in tip	35mm					
290CHP/250WHP	4 in mid 4 in tip	35mm			**KWI GROOVIX DR3 HELIX-** KWI DARK BLUE/PINK SPRING IN HOLE #4 (15 degrees wrap) **KWI DSS (Dual Spring Secondary) WITH DR3 GROOVIX-** OEM TURBO RR Black/Green secondary spring in hole #2 (35 degrees wrap) and dual spring installed.		8150 RPM +/- 100 RPM (AFTERMARKET TURBO)
330CHP/275WHP	2 in mid 4 in tip	35mm					
360CHP/310WHP	2 in mid 4 in tip	35mm					

PDRIVE PRIMARY NOT RECOMMENDED ABOVE 370CHP/320WP.

TUNING CHART FOR REVISION 5 WEIGHTS

AOP-1 REVISION 5 SETUP CHART

The chart below is a guideline with very close start points with 30-33" tires riding at Sea Level elevation. (choose the Crankshaft horsepower/Wheel horsepower that best matches your X3) (Identical cars may have HP differences of up to 10 HP due to engine manufacturing tolerances so clutch kit calibration adjustments are necessary in most cases)

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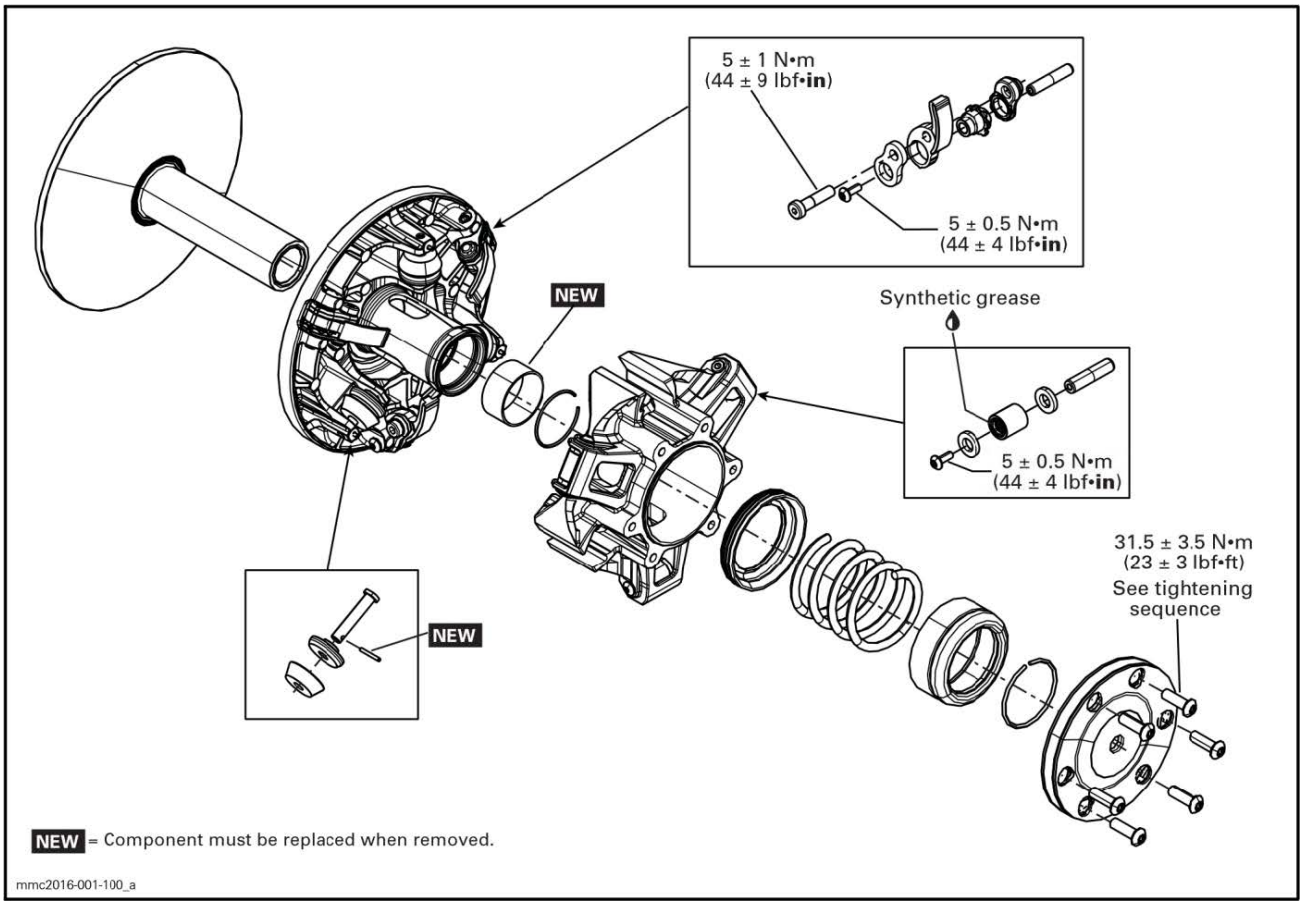

PARTS INCLUDED

	PART DESCRIPTION	QTY	OEM PART #	OUR PART #
	AAO-P1 PDRIVE ADJUSTABLE CAM ARM	3	—	AOP-1
	25MM PIVOT BOLT	3	—	—
	30MM PIVOT BOLT	3	—	—
	35MM PIVOT BOLT	3	—	—
	MAGNET PACK	1	—	—
			—	—
			—	—