



INSTALLATION AND TUNING GUIDE

POLARIS RZR PRO R RZR302 or RZR302T CLUTCH KIT

PART NUMBER(s): RZR302 or RZR302T

**WE ARE NOT RESPONSIBLE FOR ANY DAMAGES.
BE VERY CAREFUL TO NOT DAMAGE YOUR CLUTCH
DURING THIS PROCESS.**

TOOLS NEEDED

- 10mm Ratcheting Wrench
- 3/8" 1/4 Drive Socket
- 1/4" Drive Ratchet
- 3/8" Drive Ratchet
- 15mm 3/8 drive Socket
- 1/8" Allen wrench
- Torque Wrench
- Polaris Clutch Belt removal tool
- Blue Locktite



NOTE: No component marking is required before disassembly. This drive pulley features factory index marks as references if needed.

ESTIMATED INSTALL TIME

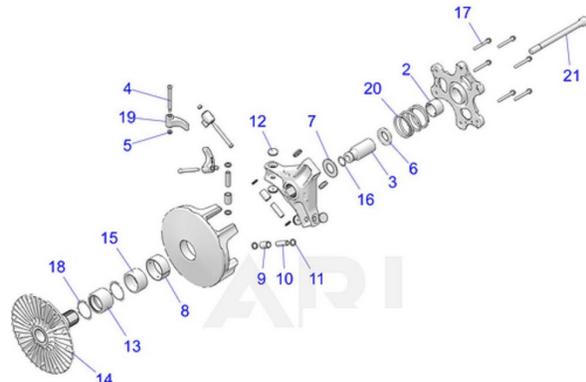
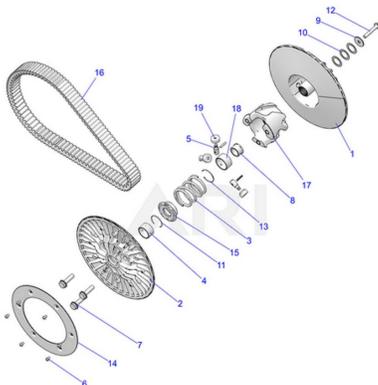
45 MINUTES

Primary clutch disassembly and reassembly

- 1) Remove seats and belt box cover. (10mm ratcheting wrench)
- 2) Remove CVT belt. (Polaris Clutch Belt Removal Tool)
- 3) ****No need to remove the primary clutch from the crankshaft**** Remove the 6 bolts securing the cover and the 6 weight pins and nuts replace factory weights with KWI weights and magnets as outlined in the chart below and torque weight pins and nuts to 20 in-lb (2 Nm). Reinstall the OEM spring and primary clutch cover-torque bolts to 15 ft-lbs (21 Nm).

Secondary clutch disassembly and reassembly

- 1) Remove secondary clutch bolt. (15mm socket)
- 2) Remove the secondary from the splined shaft by removing the bolt/washer/shims and sliding the clutch off the shaft.
- 3) Separate secondary clutch halves by sliding them apart. Put a threaded rod thru inner half with helix and clamp carefully with 2 washers and 2 nuts. There is substantial spring pressure, so ensure you use the correct tools.
- 4) Remove 3 bolts attaching helix to moveable sheave. Relieve spring tension by unscrewing threaded rod nuts. Note position and orientation of components.
- 5) Remove secondary spring and install KWI secondary spring. Reassemble secondary components in order removed and carefully compress using threaded rod or KWI tool kit.
- 6) Reinstall 3 screws thru sheave and into helix using BLUE Locktite. Torque to 32 ft-lbs (44 Nm).
- 7) When the secondary is assembled, install it back on the shaft and bolt in place. Torque the secondary bolt to 55 ft-lbs (75 Nm).



MAGNET RPM ADJUSTMENT

This requires the cam arms be removed from the clutch. The weight of the added magnets affects RPM. The more magnets that are installed the lower the RPMS will be. 1 thick magnet from each weights will change Full Throttle RPM approx 100 RPM

- 1) Remove the cam arms from the clutch. (SEE "Primary clutch disassembly and reassembly" ABOVE)
- 2) There are 3 holes in the arms to place magnets- you can place magnets in holes as required. Magnets in the hole closest to the cam arm pin will affect RPM's from 0-20 MPH. Magnets in the center hole will affect RPM's from 20-50 MPH.. Magnets in the hole farthest to the cam arm pin will affect RPM's at 50+ MPH..
- 3) Magnets MUST be distributed so that the clutch is balanced. Make sure arms have identical magnets installed. Do not overfill magnet slots!
- 4) For sand dunes or tires larger than 33" remove 2 total thick magnets from the recommended low altitude trail settings then test full throttle RPM at 55mph and adjust if necessary.
- 5) For high riding elevations above 5000' remove 4 total thick magnets from the recommended low altitude trail settings then test full throttle RPM at 55mph and adjust as necessary.
- 6) Reinstall the cam arms and tighten to spec.

These charts are a guideline with very close start points for trail riding with standard tires at low riding elevations.

X302 Recommended settings (PRO R CAM ARM) (choose the Crankshaft horsepower/Wheel horsepower that best matches your RZR)

Crankshaft horsepower (CHP) / Wheel horsepower (WHP)	Hole #1 (Closest to pin) Magnets	Hole #2 Magnets	Hole #3 (Tip of arm) Magnets	Sprgs	Full throttle RPM at 55mph
225CHP/190WHP Stock	1	4	0	OEM primary spring, KWI Black Orange secondary spring	8200 RPM +/-200 RPM or RPM SPECIFIED BY YOUR AFTERMARKET ENGINE TUNING SPECIALIST
250CHP/225WHP	2	4	2		
270CHP/240WHP	4	4	4		

X302T Recommended settings (PRO R T HEAVY CAM ARM) (choose the Crankshaft horsepower/Wheel horsepower that best matches your RZR)

Crankshaft horsepower (CHP) / Wheel horsepower (WHP)	Hole #1 (Closest to pin) Magnets	Hole #2 Magnets	Hole #3 (Tip of arm) Magnets	Sprgs	Full throttle RPM at 55mph
300CHP/280WHP	4	3	1	KWI Red primary spring, KWI Black Orange secondary spring	8400 RPM +/- 200 RPM or RPM SPECIFIED BY YOUR AFTERMARKET ENGINE TUNING SPECIALIST
350CHP/330WHP	5	5	5		

RZR302 PARTS INCLUDED

PART DESCRIPTION	QTY	OEM PART #	OUR PART #
PRO R ADJUSTABLE CAM ARM	3	—	
BLACK ORANGE SECONDARY SPRING	1	—	BLK/ORG
MAGNET PACK	1	—	MAGNETS

LIABILITY STATEMENT

As defined by the Magnuson-Moss warranty Act. Do not install any performance parts or services unless you have the technical ability to properly set-up the entire machine to compensate for the installation of those parts. The necessary work and expertise needed to install different product varies. Instructions, where provided, are given to assist in installation only; they are not a substitute for mechanical experience in setting up racing vehicles. References to performance gains, reliability, ease of installation, etc. are based on our and outside customer's experiences. This is not a guarantee of similar performance in every installation. While we sell proven products, in the end it's up to the individual to make the most of the product. Kris Werth Inc. d.b.a. KWI Clutching or its associated corporations are not responsible for any personal or property damages caused by this product. Kris Werth Inc. d.b.a. KWI Clutching or its associated corporations assumes no responsibility for damage or injury of any kind because of misuse, improper installation or improper application of any parts in anyway, by any person. Contact your local dealer to schedule installation of this kit if you are not a qualified ATV or UTV mechanic. USE OF PRODUCTS, BUYER SHALL USE, AND REQUIRE ITS EMPLOYEES, CONTRACTORS, AND AGENTS TO USE, ALL AVAILABLE SAFETY PRECAUTIONS, IN ADDITION TO ANY SPECIFICALLY SET FORTH IN ANY MANUALS, MATERIAL SAFETY DATA SHEETS, TECHNICAL DATA SHEETS, INSTRUCTION SHEETS, IF ANY, FURNISHED BY SELLER (OR AVAILABLE FROM RAW MATERIAL SUPPLIERS) RELATING TO SELLER'S PRODUCTS. IF BUYER DOES NOT RECEIVE ANY REQUIRED MATERIAL SAFETY DATA SHEETS FOR ANY PRODUCT FROM SELLER, BUYER WILL REQUEST THEM FROM SELLER. IF BUYER FAILS TO STRICTLY OBSERVE EACH AND EVERY ONE OF THE OBLIGATIONS SET FORTH IN THIS SECTION 22 OR IF BUYER'S USE OF ANY OF SELLER'S PRODUCTS IS IN VIOLATION OF ANY STANDARD OR RULE OF THE AMERICAN NATIONAL STANDARDS INSTITUTE OR OCCUPATIONAL HEALTH AND SAFETY ACT, OR OTHER APPLICABLE WORKPLACE LAW, REGULATION, OR STANDARD, BUYER WILL INDEMNIFY, DEFEND, AND HOLD HARMLESS SELLER AND SELLER AND ITS EMPLOYEES, OFFICERS, DIRECTORS, AGENTS, AFFILIATES, SUCCESSORS AND ASSIGNS FROM AND AGAINST ANY AND ALL CLAIMS, DEMANDS, DAMAGES, ACTIONS, AND CAUSES OF ACTION, AS WELL AS ANY AND ALL LIABILITY, LOSS, OR EXPENSE OF ANY KIND, INCLUDING REASONABLE ATTORNEYS' FEES ARISING FROM, CONNECTED WITH OR IN ANY WAY PERTAINING TO ANY SUCH FAILURE BY BUYER. NOTIFICATION. BUYER SHALL NOTIFY SELLER PROMPTLY, AND IN ANY EVENT WITHIN 30 DAYS, AFTER ANY ACCIDENT OR FAILURE INVOLVING SELLER'S PRODUCTS THAT RESULTS IN PERSONAL INJURY OR DAMAGE TO PROPERTY AND SHALL COOPERATE FULLY WITH SELLER IN INVESTIGATING AND DETERMINING CAUSES OF SUCH ACCIDENT OR FAILURE. ATTORNEYS' FEES AND COSTS. BUYER WILL PAY SELLER'S REASONABLE ATTORNEYS' FEES AND OTHER COSTS AND EXPENSES FOR ANY LEGAL OR EQUITABLE ACTION UNDERTAKEN BY SELLER TO ENFORCE THESE TERMS OR THE PROVISIONS OF ANY SUPPLY AGREEMENT.